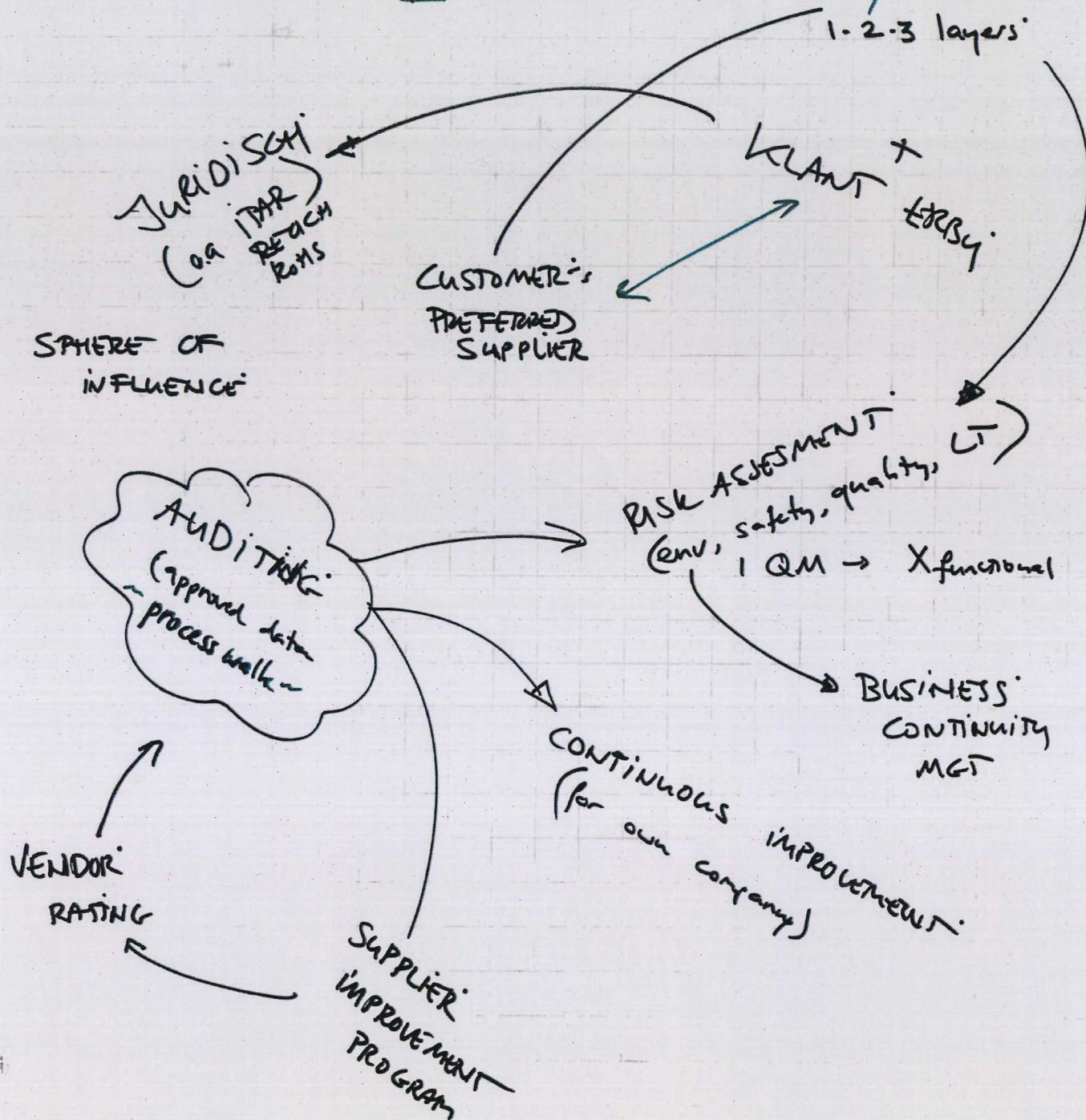


START #1

SUPPLY BASE MGT

HOW DO YOU MANAGE YOUR SUPPLY BASE

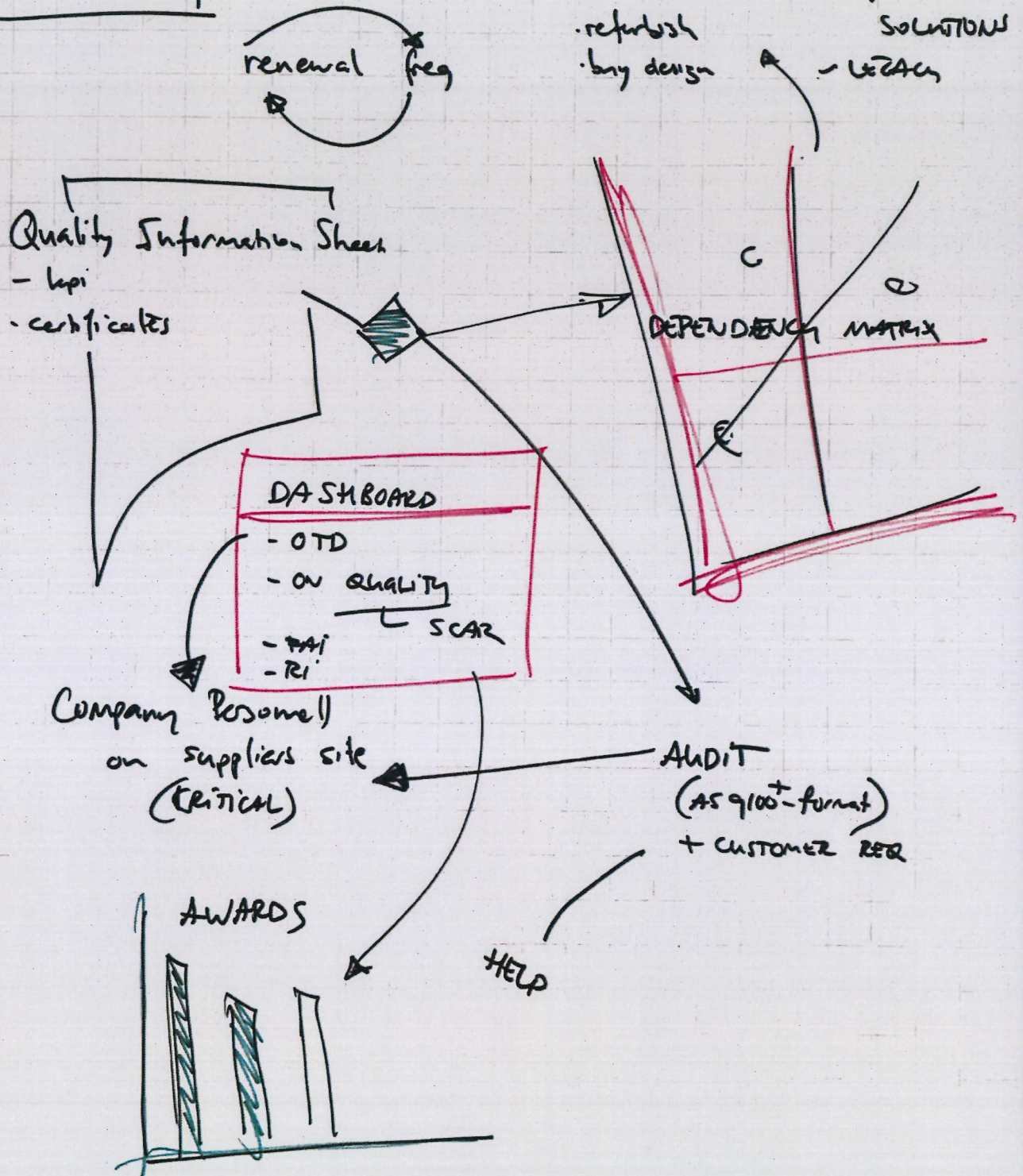
1-2-3 layers



group 2

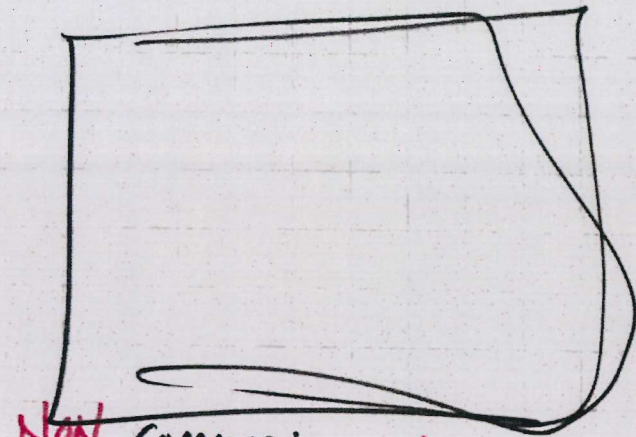
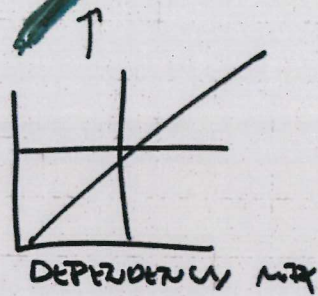
HOW DO YOU MANAGE YOUR SUPPLY BASE

1-level deep



HOW DO YOU MANAGE YOUR SUPPLY BASE

MATERIAL TRAC.



Now Commodity

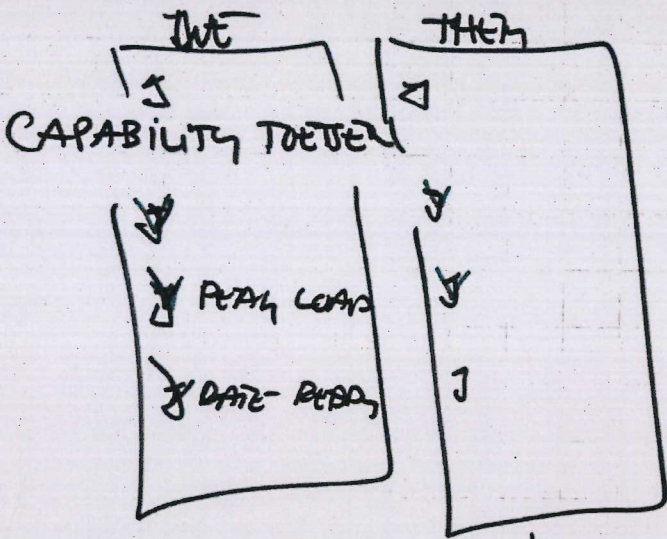
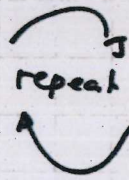
nothing is what it seems



CUSTOMER BASE

P. FMEA²

KLANT? / R4i
NUBO → ILT



AUDIT

QA
ENG
QC
CM

+ FOLLOW UP.
- SCAR



QC

1 - 2 Deep

AUTHORIZATION
- WHO
AUTHORIZES